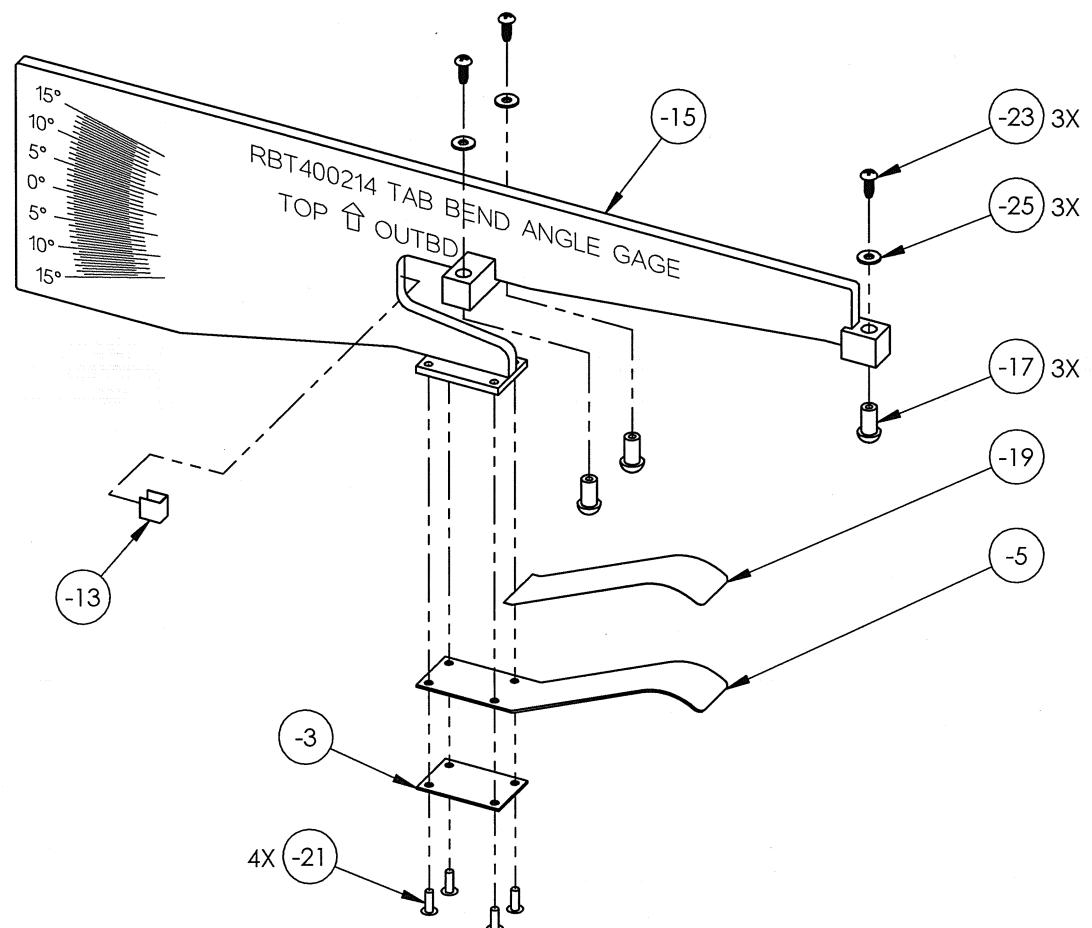
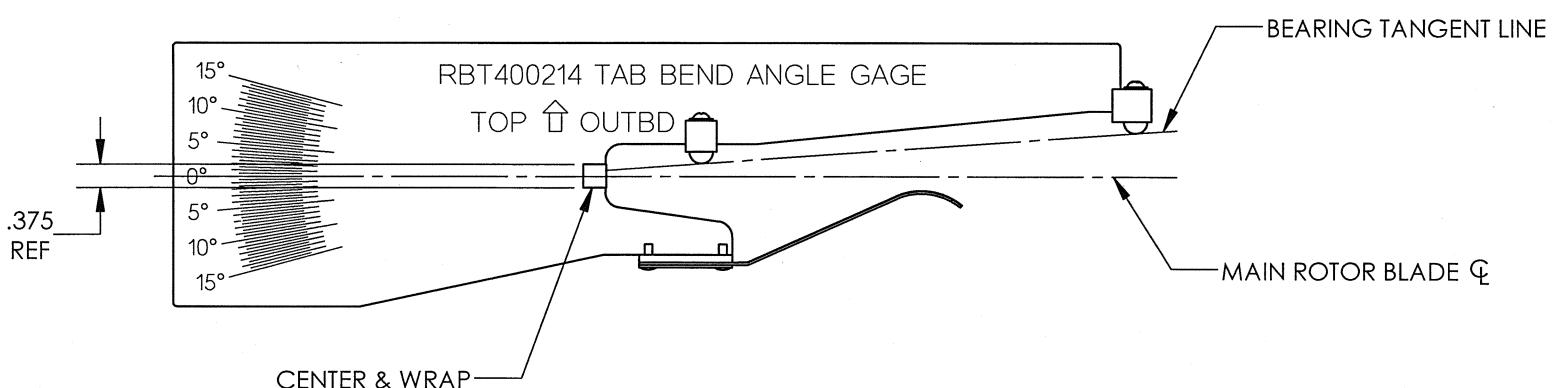


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REVISIONS			
REV	ECR	DESCRIPTION	DATE
			INITIAL APPROVED
1		INSTALLED NEW TITLE BLOCK & BOM FORMAT, CHANGED P/N FROM 207-215-002-101, AND ALTERED FROM ONE 11x17 PAGE TO THREE 8x11 PAGES, ALSO ADDED HARDWARE AND ASSY. DWG'S, CREATED -1 WELDMENT, ADJUSTED -1 POSITION UP .046 TO CORRECT ALIGNMENT.	10/30/2007 WP RW
2		MADE INTO FOUR PAGES, ADJUSTED BEARINGS UP .090 TO MATCH PURCHASED UNIT. -5 SPRING END WAS R1.125, & ADDED R.125 CORNERS. -11 GROVE DEPTH WAS .188.	1/28/2008 WP DW
3		REPLACED ANGLE GAUGE ENGRAVING WITH A PLACARD, CREATED A POCKET FOR PLACARD IN FRAME PER S.E., SEPARATED PARTS TO INDIVIDUAL SHEETS, CH'D FINISH FROM POWDER COAT SAFETY YELLOW, DELETED -7 FROM NOTE 2 ON SHEET 1.	4/27/2011 RJC RW
3A		ADDED B/O TO -19 IN BOM, CH'D -1 FINISH FROM ANODIZE BLACK PER R.W.	8/25/2011 RJC RW
4		DELETED POCKET FOR -21 & REFERENCE MARKS. ADDED MACHINE ENGRAVE GAUGE LINES & LETTERING PER S.E.	6/28/2012 RJC SE
5		-9 & -11 CH'D DIM WAS .250 IS .250 +.005/-0.00.	2/26/2013 BIM SE
6		-9 CH'D DIM WAS .500 IS .530.	3/22/2013 BIM GE
7	16-0240	UPDATED TO NEW STANDARD, ADDED OEM REF. ADDED DASH NUMBERS TO B/O PARTS. -1 DELETED DIMS 15.250, 2.150, .089-.095, .203, 1.550, .694, (.190). ADDED DIMS .38, (1.00). ADDED FIXTURE RBT400214-1-F NOTE. -3 CH'D DIMS WAS .040 IS .04, WAS 1.000 IS 1.00, WAS 1.500 IS 1.50, WAS 4X Ø.128 IS 4X Ø.128 +.005-.000, ADDED DIMS 2X .15, 2X .15. -5 CH'D DIMS WAS 5.202 IS 5.20, WAS 1.190 IS 1.19, WAS 1.750 IS 1.75, WAS .040 IS .04, WAS 1.000 IS 1.00 WAS 4X Ø.128 IS 4X Ø.128 +.005-.000, WAS 2X R.125 IS 2X R.13, WAS (4.552) IS (4.55), WAS 1.200 IS 2X 1.200+.005, WAS .700 IS 2X .700±.005, WAS .150 IS 2X .15, DELETED DIM (.587), ADDED DIM 2X .15, CH'D TOLERANCES WAS ±.005 IS ±.010, WAS ±.01 IS ±.03. -7 CH'D DIMS WAS .125 IS .13, WAS 4X Ø.128 IS 4X Ø.128 +.005-.000, WAS 1.000 IS 1.00, WAS 1.500 IS 1.50, WAS .700 IS .700, WAS 1.200 IS 1.200, ADDED DIMS 2X .15, 2X .15. -9 CH'D DIMS WAS .500 IS .50, WAS .530 IS .53, WAS .250 +.005-.000 S.F. -13 IS .262-.267 (S.F. -15), WAS .625 IS .63, WAS .500 IS .50, WAS Ø.250 IS Ø.250-.251 THRU ALL (S.F. -17). -11 CH'D DIMS WAS .500 IS .50, WAS .500 IS .50, WAS 2.000 IS 2.00, WAS .250 +.005-.000 S.F. -13 IS .262-.267 (S.F. -15), WAS 2X Ø.250 IS 2X Ø.250-.251 (S.F. -17). ADDED DIMS 2X .25, 2X .25. -13, -19 ADDED B/O REF (PORT PLASTICS #6093-10). ADDED DRAWING. -15 CH'D DIMS WAS 3X R.062 IS 3X R.06, WAS 4.250 IS 4.25, WAS 3.000 IS 3.00, WAS 6.768 IS 6.76, WAS R.400 IS R.40, WAS R.450 IS R.45, WAS R.900 IS R.90, WAS .032 IS .03, WAS 2.040 IS 2.04, WAS 5.857 IS 5.86, WAS .500 IS .50, WAS 1.100 IS 1.10, WAS 1.5250 IS 1.525, WAS .250 IS .25, WAS R.250 IS R.25, WAS 1.875 IS 1.88, WAS 1.375 IS 1.38, WAS 1.000 IS 1.00, WAS .032 IS .03, DELETED DIM 1.021, ADDED DIM .991, ADDED ENGRAVE S/N, "MADE IN USA" NOTE. -17 CH'D MATEL WAS BLACK NYLON ON DELRIN IS BLACK NYLON/DELRIN/ACETAL, CH'D DIMS WAS .460 IS .46, WAS Ø.250 IS Ø.248-.249 (S.F. -9 & -11), WAS Ø.110 Ø.375 IS Ø.110 Ø.38, WAS R.190 IS SR.19. ADDED DIM .190. -19 WAS B/O IS MANUFACTURED. -23 ADDED B/O REF #93878A146.	12/1/2016 DPD JAG
I	19-576	ITEM -13 AND -19 WAS TEFLON TAPE PORT PLASTICS #6093-10 IS McMaster#76475A92, ITEM -7, -9, -11, -15 WAS 6061 IS 6061/7075	2/12/2019 VM VM



NOTES:

1. APPLY -19 TAPE FOR SPRING CLIP TO -5 SPRING CLIP & -13 TAPE STOP TO -1 FRAME WELDMENT.
2. RIVET -3 DOUBLER & -5 SPRING CLIP TO -1 FRAME WELDMENT.
3. REF. BELL T/N: 407-215-002-101.

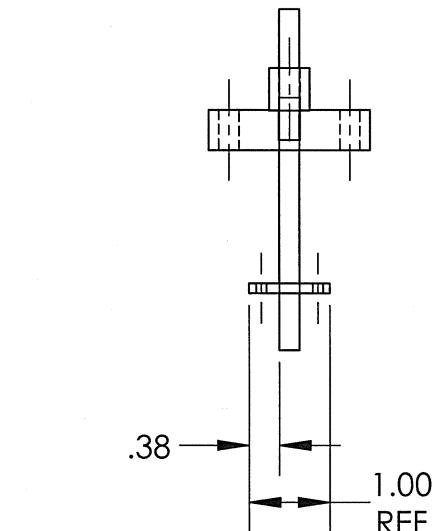
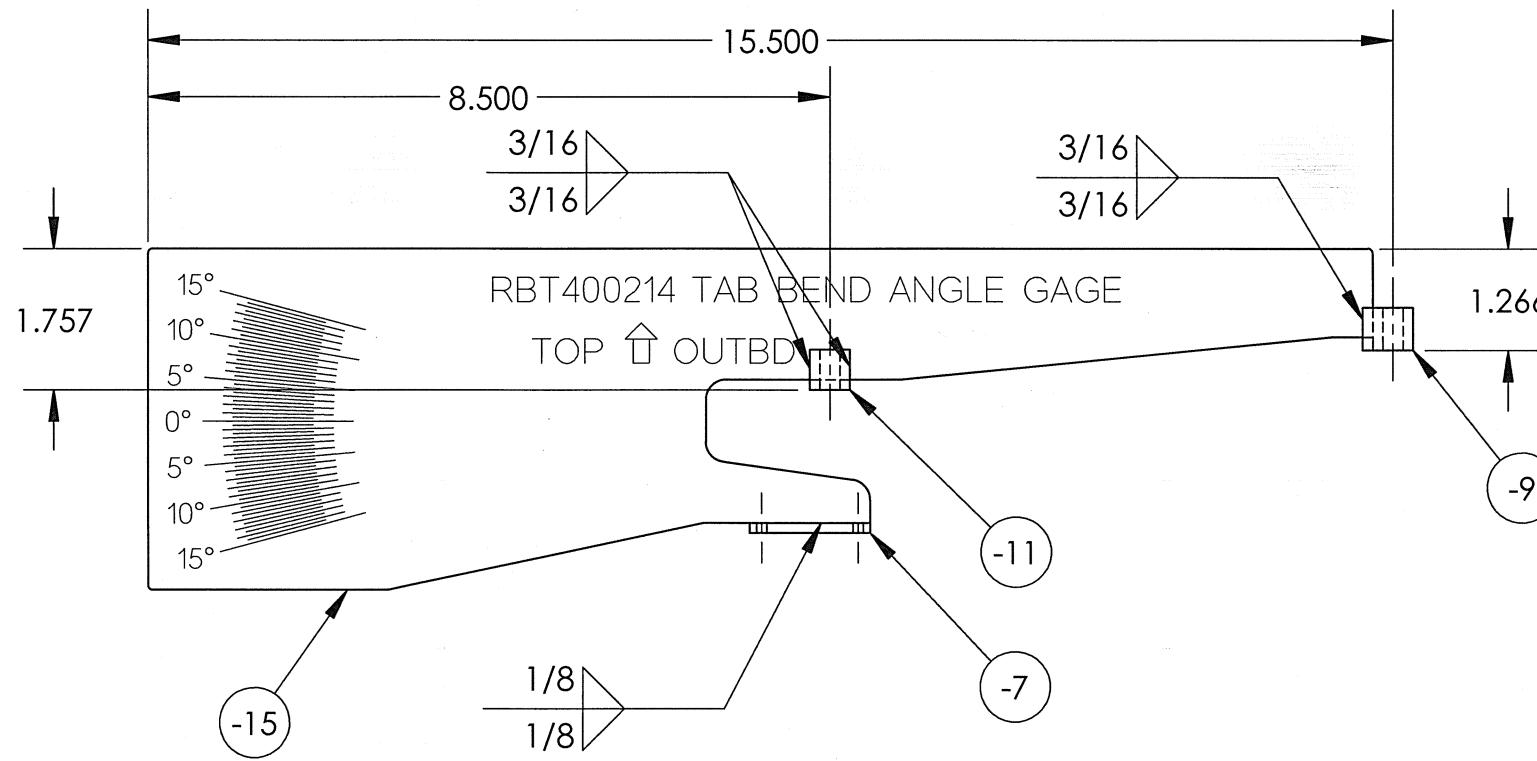
ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
X		-1	1	1	FRAME WELDMENT			1
		-3	1	1	DOUBLER	301 S.S.		3
		-5	1	1	SPRING CLIP	301 S.S.		4
1		-7		1	TAB	6061/7075		5
1		-9		1	ADAPTER	6061/7075		6
1		-11		1	ADAPTER	6061/7075		7
		-13	1	1	TAPE STOP	TEFLON TAPE	McMaster#76475A92 OR EQUIV	8
1		-15		1	FRAME		6061/7075	9
		-17	3	1	BEARING	BLACK NYLON/DELRIN/ACETAL		10
		-19	1	1	TAPE FOR SPRING CLIP	TEFLON TAPE	McMaster#76475A92 OR EQUIV	11
B/O	-21	4		1	RIVETS	ALUMINUM	Ø1/8 X 3/8 (AN470AD-4-6)	1
B/O	-23	3		1	SELF THREADING PAN HEAD SCREW	STEEL	6-32 X 3/8 (MCMMASTER-CARR #93878A146)	1
B/O	-25	3		1	FLAT WASHER	STEEL	#6 (AN960-6)	1
ASSY -1								

<b>DART AEROSPACE</b>																	
TITLE TRIM TAB BENDING GAUGE																	
DWG NO. RBT400214 REV I																	
<table border="1"> <tr> <td>MAT'L</td> <td>UNLESS OTHERWISE SPECIFIED</td> </tr> <tr> <td>HEAT</td> <td>FRACTIONS ± 1/8</td> </tr> <tr> <td>TREAT</td> <td>.XXX ± .005</td> </tr> <tr> <td>FINISH</td> <td>XX ± .01 ANGLES ± 5°</td> </tr> <tr> <td></td> <td>X ± .1 SURFACES = 125</td> </tr> </table>		MAT'L	UNLESS OTHERWISE SPECIFIED	HEAT	FRACTIONS ± 1/8	TREAT	.XXX ± .005	FINISH	XX ± .01 ANGLES ± 5°		X ± .1 SURFACES = 125						
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TREAT	.XXX ± .005																
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	X ± .1 SURFACES = 125																
<table border="1"> <tr> <td>SPEC</td> <td>1. BREAK ALL SHARP EDGES</td> </tr> <tr> <td>DRAWN BY: COLE</td> <td>.015 x 45° OR .015R</td> </tr> <tr> <td>CHECKED: CLOUGH</td> <td>2. DIMENSIONAL LIMITS APPLY AFTER PLATING</td> </tr> <tr> <td>OPPS APPR: ANDERSON</td> <td>3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009</td> </tr> <tr> <td>QA APPR: LINDSAY</td> <td>USED ON MODEL</td> </tr> <tr> <td>APPROVED: VHP</td> <td>BELL 407</td> </tr> <tr> <td>SCALE N/A</td> <td>DATE 4/9/2001</td> </tr> <tr> <td></td> <td>SHEET 1 OF 11</td> </tr> </table>		SPEC	1. BREAK ALL SHARP EDGES	DRAWN BY: COLE	.015 x 45° OR .015R	CHECKED: CLOUGH	2. DIMENSIONAL LIMITS APPLY AFTER PLATING	OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	QA APPR: LINDSAY	USED ON MODEL	APPROVED: VHP	BELL 407	SCALE N/A	DATE 4/9/2001		SHEET 1 OF 11
SPEC	1. BREAK ALL SHARP EDGES																
DRAWN BY: COLE	.015 x 45° OR .015R																
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QA APPR: LINDSAY	USED ON MODEL																
APPROVED: VHP	BELL 407																
SCALE N/A	DATE 4/9/2001																
	SHEET 1 OF 11																

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REVISIONS

REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		CREATED -1 WELDMENT, ADJUSTED -11 POSITION UP .046 TO CORRECT ALIGNMENT.	10/30/2007	WP	RW
2		ADJUSTED BEARING SUP .090 TO MATCH PURCHASED UNIT.	1/28/2008	WP	DW
3		CH'D FINISH FROM POWDER COAT SAFETY YELLOW.	4/27/2011	RJC	RW
3A		CH'D -1 FINISH FROM ANODIZE BLACK PER R.W.	8/25/2011	RJC	RW
7	16-0240	-1 DELETED DIMS 15.250, 2.150, .089-.095, .203, 1.550, .694, (.190). ADDED DIMS .38, (1.00). ADDED FIXTURE RBT400214-1-F NOTE.	12/1/2016	DPD	JAG



NOTE:  
USE FIXTURE RBT400214-1-F.

**DART**  
AEROSPACE

TITLE  
TRIM TAB BENDING GAUGE

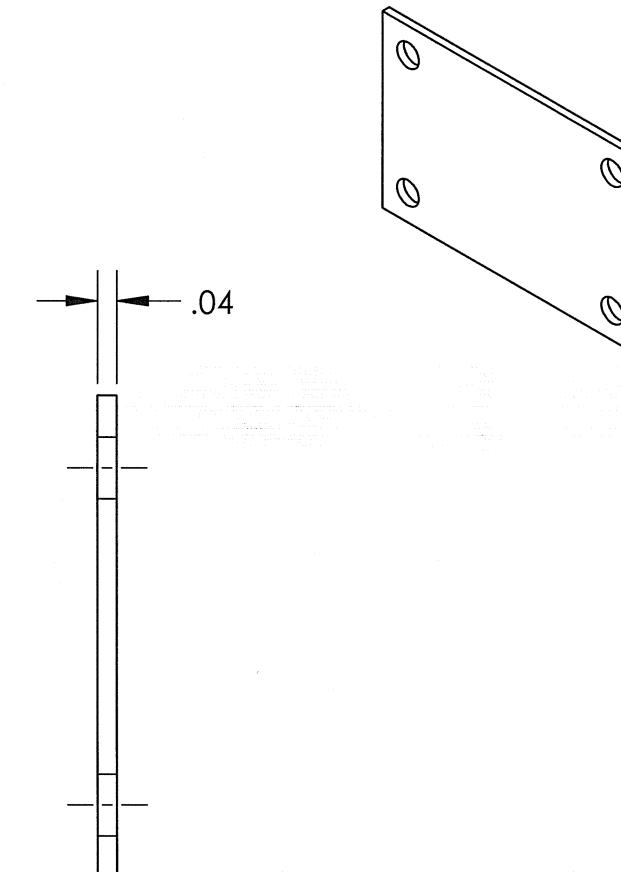
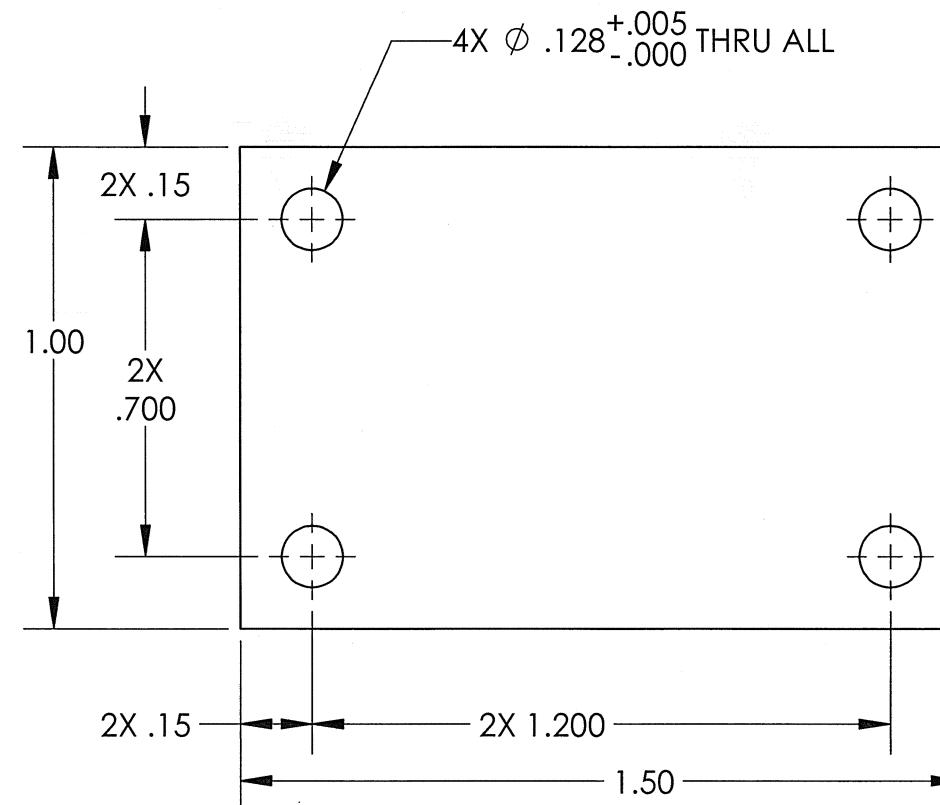
DWG NO. RBT400214-1 REV I

MAT'L	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT	.XXX ± .005 FRACTIONS ± 1/8
FINISH	RED ANODIZE ANGLES ± .5°
SPEC	X .XX ± .01 SURFACES = 125
DRAWN BY:	1. BREAK ALL SHARP EDGES COLE .015 x 45° OR .015R
CHECKED:	2. DIMENSIONAL LIMITS APPLY CLOUGH AFTER PLATING
OPPS APPR:	3. INTERPRET DIM AND TOL PER ANDERSON ASME Y14.5M-2009
QA APPR:	USED ON MODEL LINDSAY
APPROVED:	BELL 407 WJ
SCALE	N/A
DATE	4/9/2001
SHEET 2 OF 11	

(-1)  
FRAME WELDMENT

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
7	16-0240	-3 CH'D DIMS WAS .040 IS .04, WAS 1.000 IS 1.00, WAS 1.500 IS 1.50, WAS 4X Ø.128 IS 4X Ø.128 +.005-.000. ADDED DIMS 2X .15, 2X .15.	12/1/2016	DPD	JAG



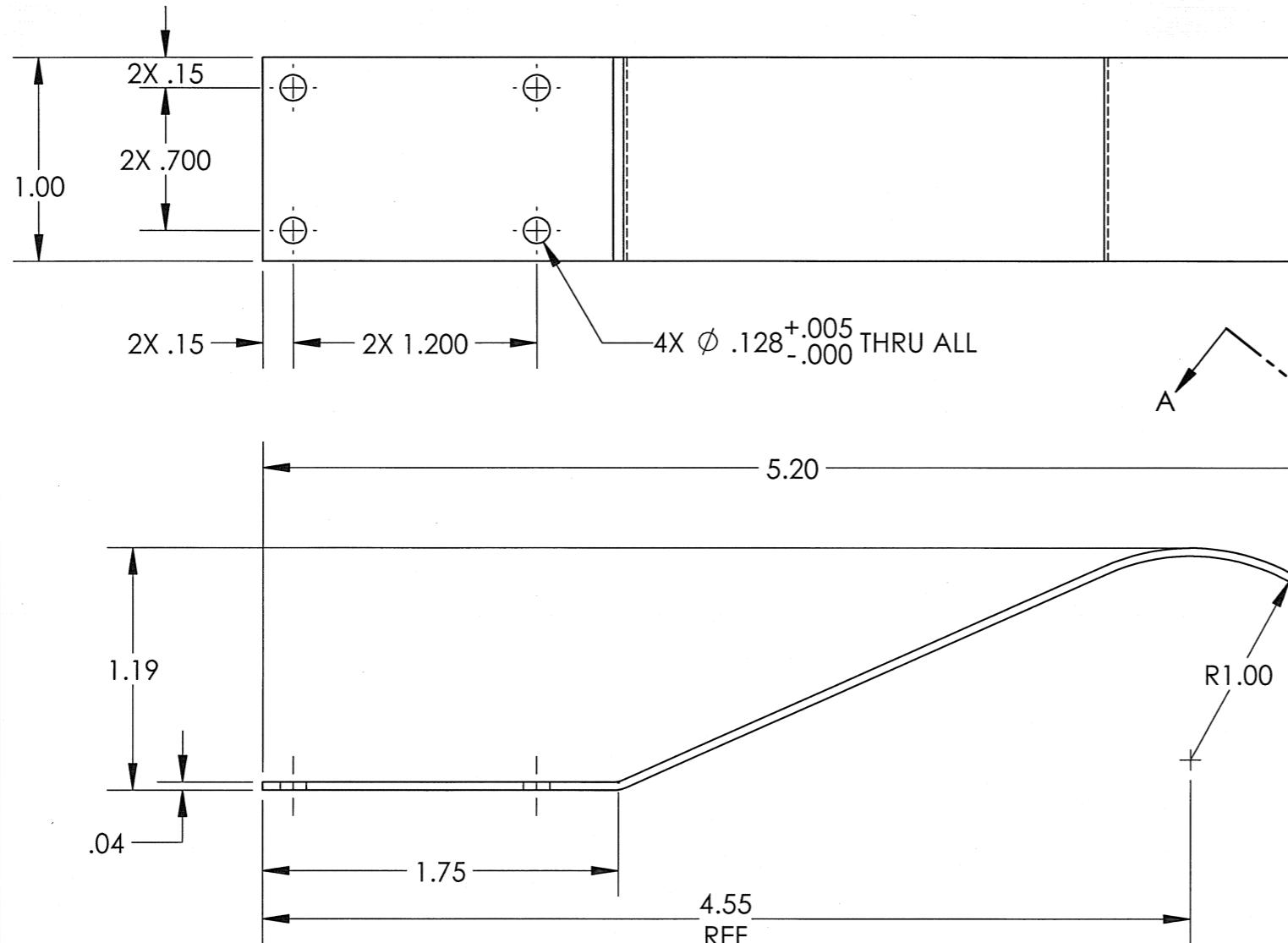
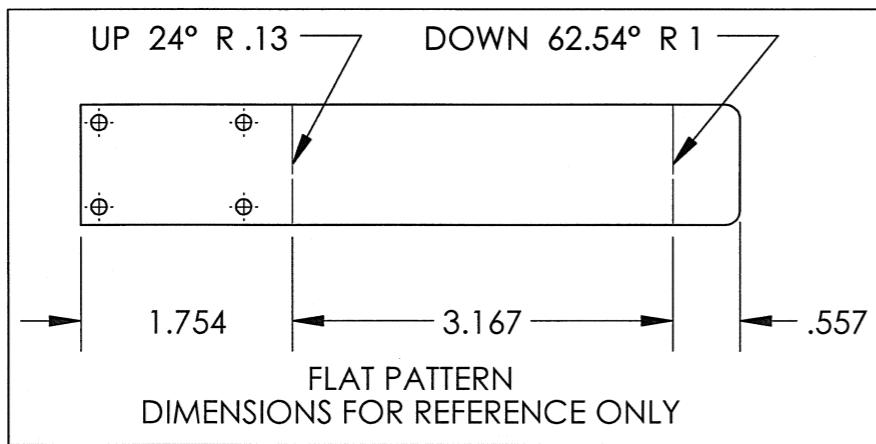
(-3)

DOUBLER

<b>DART</b> AEROSPACE	
TITLE	
TRIM TAB BENDING GAUGE	
DWG NO.	RBT400214-3
REV	I
MAT'L 301 S.S.	
HEAT TREAT	
FINISH	
SPEC	
DRAWN BY:	COLE
CHECKED:	CLOUGH
OPPS APPR:	ANDERSON
QA APPR:	LINDSAY
APPROVED:	BELL 407
SCALE	N/A
DATE	4/9/2001
USED ON MODEL	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .005 FRACTIONS ± 1/8	
.XX ± .01 ANGLES ± .5°	
.X ± .1 SURFACES = 125/	
1. BREAK ALL SHARP EDGES .015 ± 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
SHEET 3 OF 11	

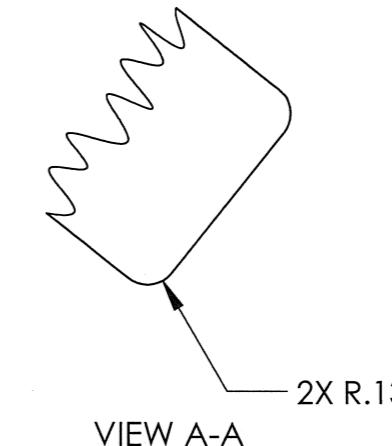
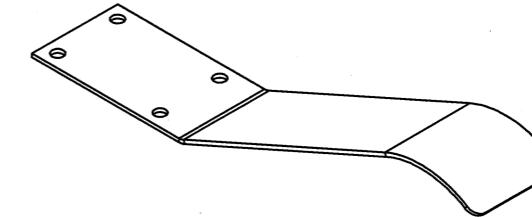
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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2		-5 SPRING END WAS R1.125, & ADDED R.125 CORNERS.	1/28/2008	WP	DW
7	16-0240	-5 CH'D DIMS WAS 5.202 IS 5.20, WAS 1.190 IS 1.19, WAS 1.750 IS 1.75, WAS .040 IS .04, WAS 1.000 IS 1.00 WAS 4X Ø.128 IS 4X Ø.128 +.005-.000, WAS 2X R.125 IS 2X R.13, WAS (.455) IS (.455), WAS 1.200 IS 2X 1.200±.005, WAS .700 IS 2X .700±.005, WAS .150 IS 2X .15. DELETED DIM (.587). ADDED DIM 2X .15. CH'D TOLERANCES WAS ±.005 IS ±.010, WAS ±.01 IS ±.03.	12/1/2016	DPD	JAG



(-5)

SPRING CLIP



<b>DART</b> AEROSPACE	
TITLE	
TRIM TAB BENDING GAUGE	
DWG NO. RBT400214-5 REV 1	
MAT'L 301 S.S.	
HEAT TREAT FINISH	
SPEC	
DRAWN BY:	COLE
CHECKED:	CLOUGH
OPPS APPR:	ANDERSON
QA APPR:	LINDSAY
APPROVED:	BELL 407
SCALE N/A	USED ON MODEL
DATE 4/9/2001	SHEET 4 OF 11

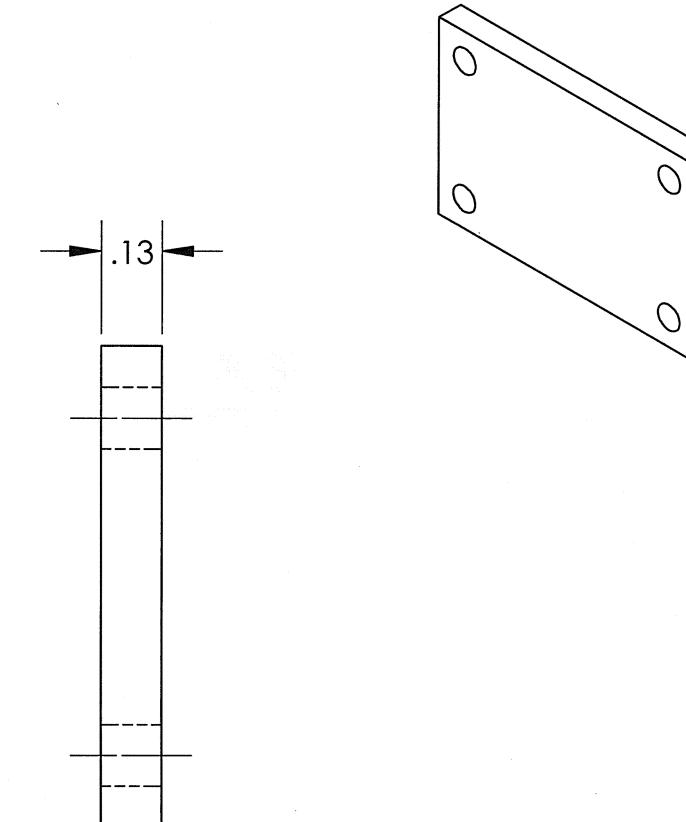
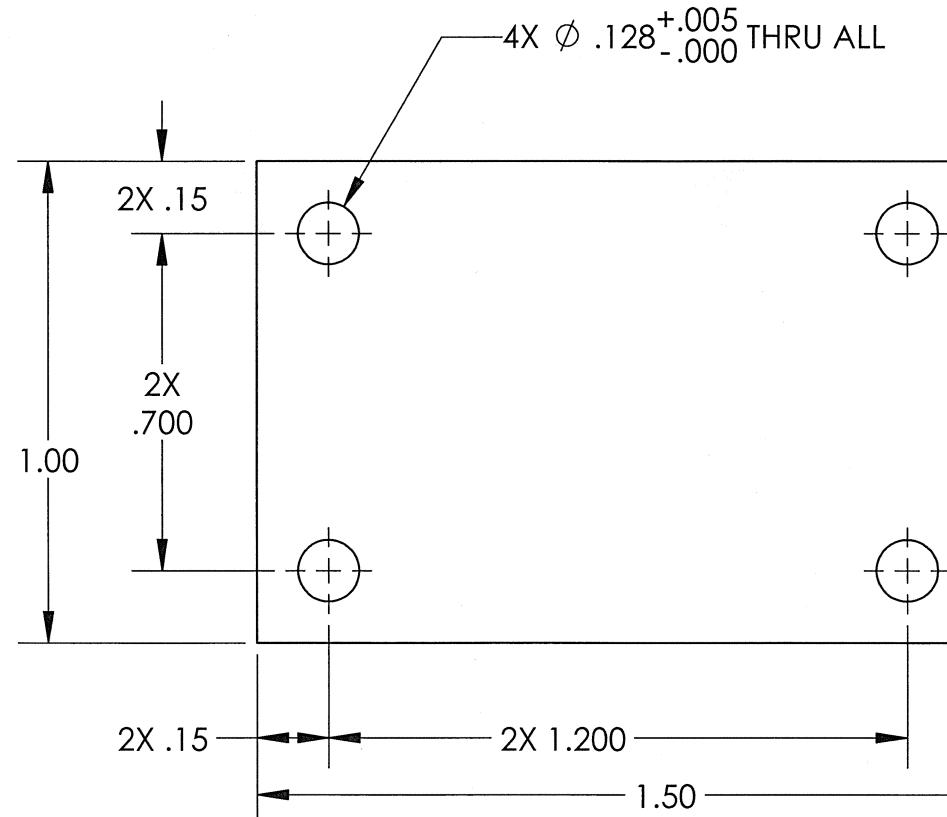
UNLESS OTHERWISE SPECIFIED  
DIMENSIONS ARE IN INCHES  
.XXX ± .005 FRACTIONS ± 1/8  
XX ± .01 ANGLES ± 1°  
X ± .1 SURFACES = 125/

1. BREAK ALL SHARP EDGES  
.015 x 45° OR .015R  
2. DIMENSIONAL LIMITS APPLY  
AFTER PLATING  
3. INTERPRET DIM AND TOL PER  
ASME Y14.5M-2009

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REVISIONS

REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
7	16-0240	-7 CH'D DIMS WAS .125 IS .13, WAS 4X Ø.128 IS 4X Ø.128 +.005-.000, WAS 1.000 IS 1.00, WAS 1.500 IS 1.50, WAS .700 IS 2X .700, WAS 1.200 IS 2X 1.200. ADDED DIMS 2X .15, 2X .15.	12/1/2016	DPD	JAG
I		WAS 6061 IS 6061/7075	2/12/2019	VM	VM



**DART**  
AEROSPACE

TITLE  
TRIM TAB BENDING GAUGE

DWG NO. RBT400214-7 REV I

MAT'L 6061/7075	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT	.XXX ± .005 FRACTIONS ± 1/8
FINISH SEE -1	XX ± .01 ANGLES ± .5°
SPEC	X ± .1 SURFACES = 125
DRAWN BY: COLE	1. BREAK ALL SHARP EDGES .015 X 45° OR .015R
CHECKED: CLOUGH	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: <i>[Signature]</i>	BELL 407
SCALE N/A	DATE 4/9/2001
	SHEET 5 OF 11

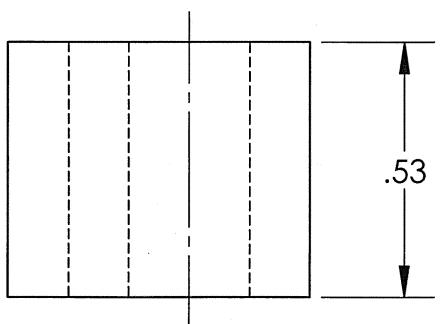
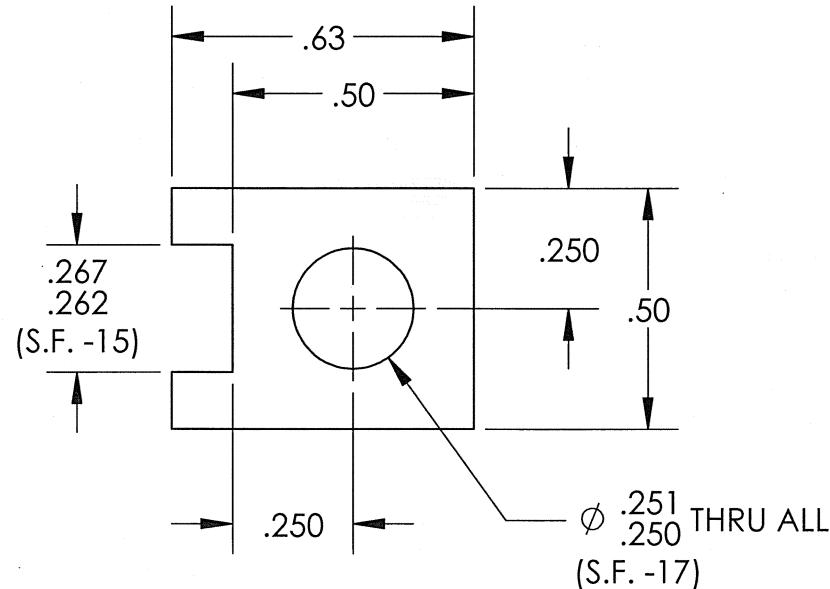
(-7)

TAB

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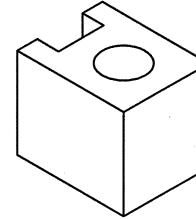
REVISIONS

REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
5		-9 CH'D DIM WAS .250 IS .250 +.005/-0.000.	2/26/2013	BIM	SE
6		-9 CH'D DIM WAS .500 IS .530.	3/22/2013	BIM	GE
7	16-0240	-9 CH'D DIMS WAS .500 IS .50, WAS .530 IS .53, WAS .250 +.005-.000 S.F. -13 IS .262-.267 (S.F. -15), WAS .625 IS .63, WAS .500 IS .50, WAS Ø.250 IS Ø.250-.251 THRU ALL (S.F. -17).	12/1/2016	DPD	JAG
I		WAS 6061 IS 6061/7075	2/12/2019	VM	VM



(-9)

ADAPTER



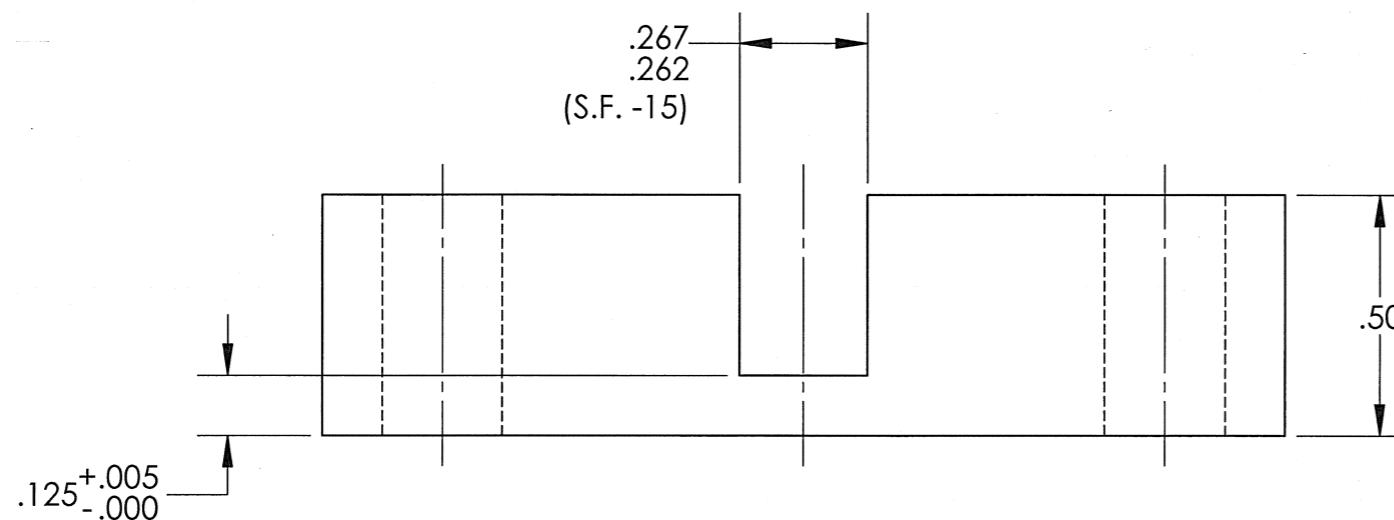
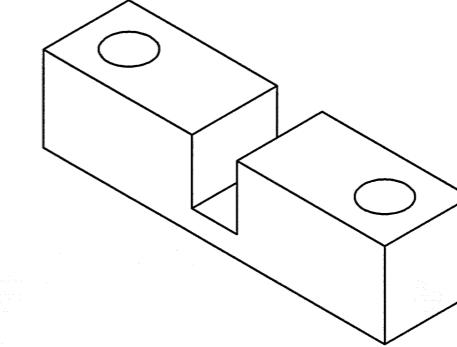
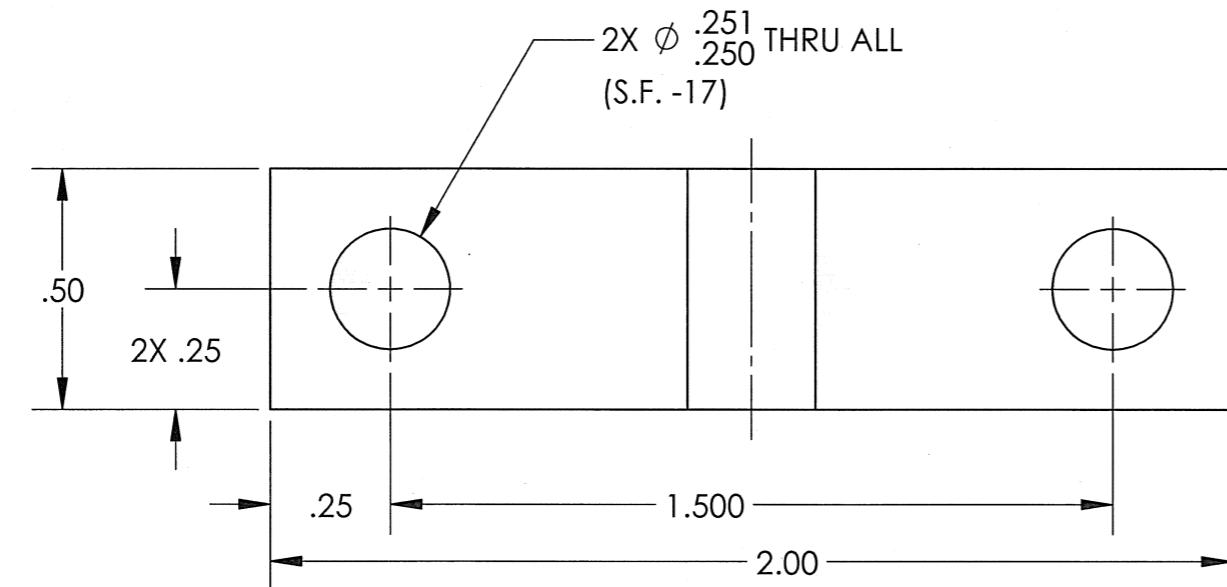
**DART**  
AEROSPACE  
TITLE: TRIM TAB BENDING GAUGE

DWG NO.	RBT400214-9	REV
MAT'L	6061/7075	
HEAT TREAT		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
FINISH SEE -1		.XXX ± .005 FRACTIONS ± 1/8
SPEC		.XX ± .01 ANGLES ± .5°
DRAWN BY:	COLE	.X ± .1 SURFACES = 125
CHECKED:	CLOUGH	1. BREAK ALL SHARP EDGES .015 OR 45° OR .015R
OPPS APPR:	ANDERSON	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
QA APPR:	LINDSAY	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
APPROVED:	VH	USED ON MODEL
SCALE	N/A	DATE 4/9/2001 SHEET 6 OF 11

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REVISIONS

REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2		-11 GROVE DEPTH WAS .188.	1/28/2008	WP	DW
5		-11 CH'D DIM WAS .250 IS .250 +.005/-0.000.	2/26/2013	BIM	SE
7	16-0240	-11 CH'D DIMS WAS .500 IS .50, WAS .500 IS .50, WAS 2.000 IS 2.00, WAS .250 +.005-.000 S.F. -13 IS .262-.267 (S.F. -15), WAS 2X Ø.250 IS 2X Ø.250-.251 (S.F. -17). ADDED DIMS .25, 2X .25.	12/1/2016	DPD	JAG
I		WAS 6061 IS 6061/7075	2/12/2019	VM	VM



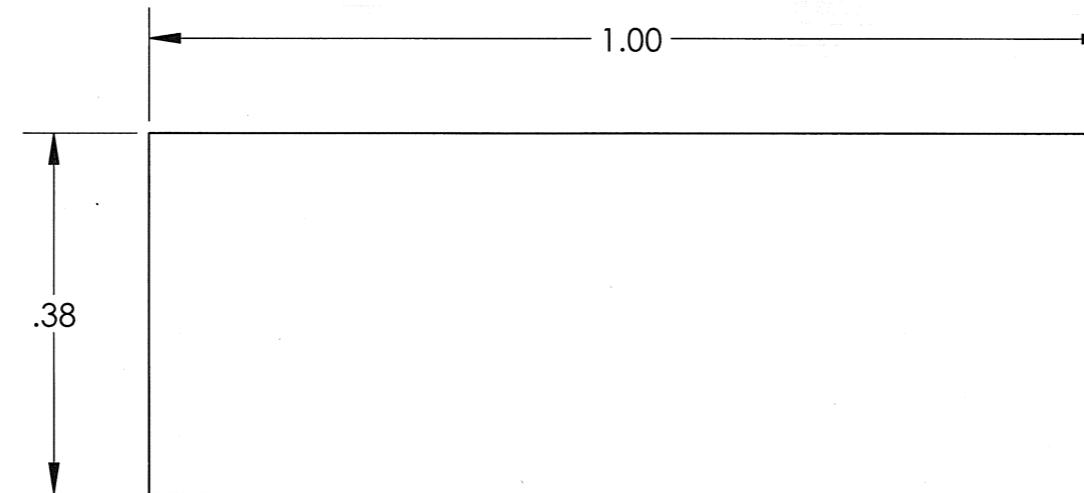
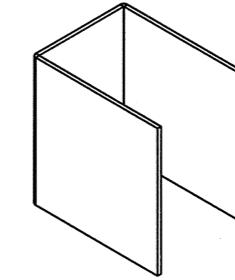
(-11)

ADAPTER

<b>DART</b> AEROSPACE	
TITLE	
TRIM TAB BENDING GAUGE	
DWG NO.	RBT400214-11
REV	I
MAT'L 6061/7075	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
HEAT TREAT	
FINISH SEE -1	
SPEC	
DRAWN BY:	COLE
CHECKED:	CLOUGH
OPPS APPR:	ANDERSON
QA APPR:	LINDSAY
APPROVED:	BELL 407
SCALE	N/A
DATE	4/9/2001
USED ON MODEL	
ASME Y14.5M-2009	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	✓
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
3. INTERPRET DIM AND TOL PER	

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REVISIONS							
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED		
7	16-0240	-13 ADDED DRAWING.	12/1/2016	DPD	JAG		
I		WAS TEFILON TAPE PORT PLASTICS#6093-10 IS McMaster#76475A92	2/13/2019	VM	VM		



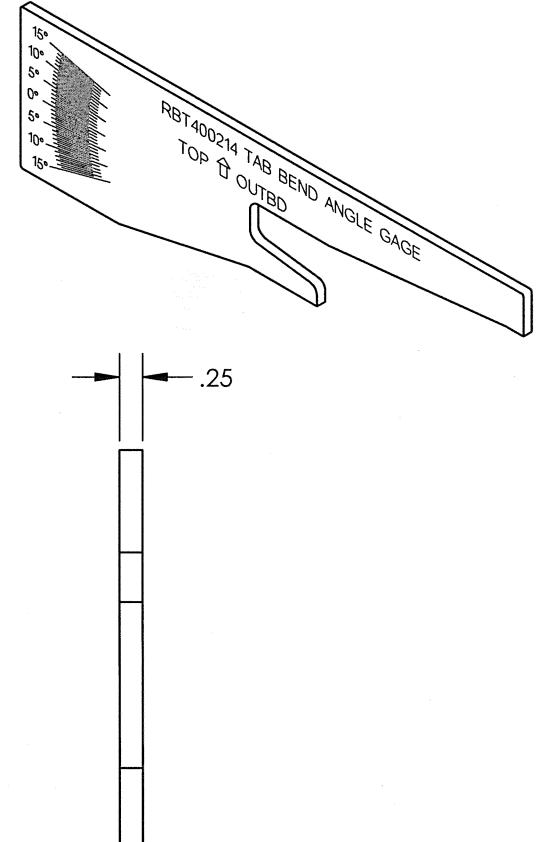
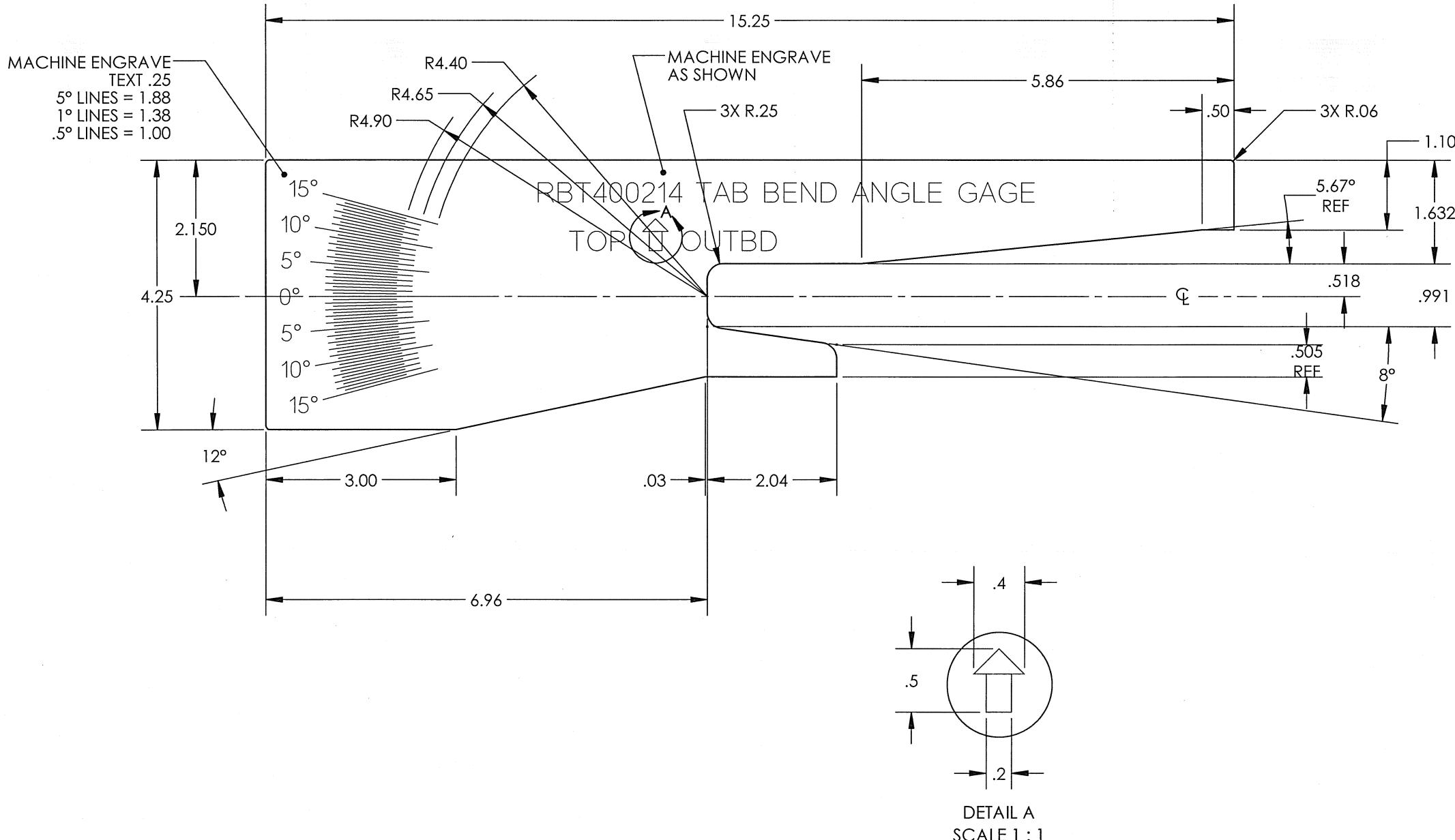
(-13)

TAPE STOP

<b>DART</b> AEROSPACE	
TITLE	
TRIM TAB BENDING GAUGE	
DWG NO.	RBT400214-13
REV	I
MAT'L McMaster#76475A92	
HEAT TREAT FINISH SPEC	
DRAWN BY: COLE	
CHECKED: CLOUGH	
OPPS APPR: ANDERSON	
QA APPR: LINDSAY	
APPROVED: VM	
SCALE	N/A
DATE	4/9/2001
USED ON MODEL	
BELL 407	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .005 FRACTIONS ± 1/8	
.XX ± .01 ANGLES ± 1°	
.X ± .1 SURFACES = 125/	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
SHEET 8 OF 11	

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REVISONS			
REV	ECR	DESCRIPTION	DATE
3		REPLACED ANGLE GUAGE WITH A PLACARD, CREATED A POCKET FOR PLACARD IN FRAME PER S.E.	4/27/2011
4		DELETED POCKET FOR -21, ADDED MACHINE ENGRAVE GAUGE LINES & LETTERING.	6/28/2012
7	16-0240	-15 CH'D DIMS WAS 3X R.062 IS 3X R.06, WAS 4.250 IS 4.25, WAS 3.000 IS 3.00, WAS 6.960 IS 6.96, WAS R4.400 IS R4.40, WAS R4.650 IS R4.65, WAS R4.900 IS R4.90, WAS .032 IS .03, WAS 2.040 IS 2.04, WAS 5.857 IS 5.86, WAS .500 IS .50, WAS 1.100 IS 1.10, WAS 15.250 IS 15.25, WAS .250 IS .25, WAS R.250 IS R.25, WAS 1.875 IS 1.88, WAS 1.375 IS 1.38, WAS 1.000 IS 1.00, WAS .032 IS .03. DELETED DIM 1.021. ADDED DIM .991. ADDED ENGRAVE S/N, "MADE IN USA" NOTE.	12/1/2016
I		WAS 6061 IS 6061/7075, ENGRAVE "MADE IN USA" AND S/N REMOVED	2/13/2019
VM VM			



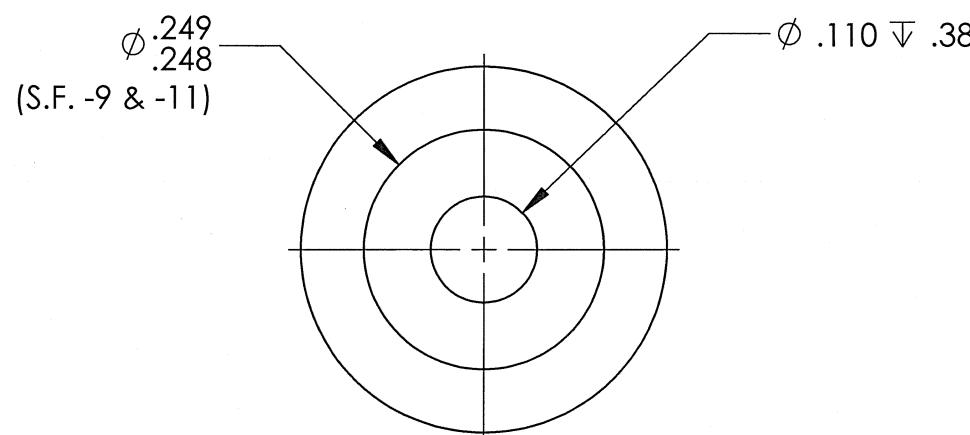
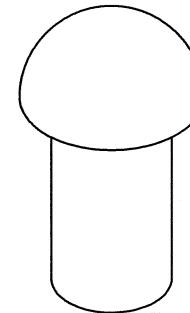
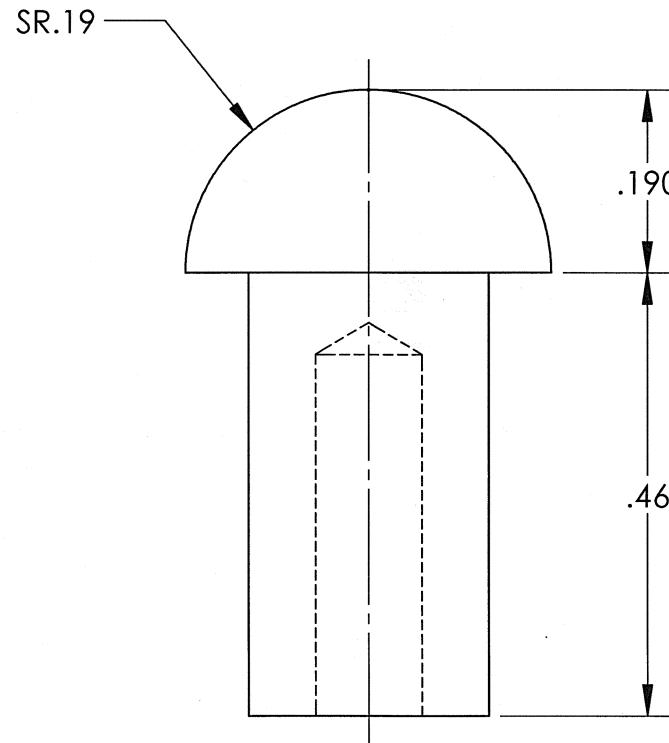
TITLE		
TRIM TAB BENDING GAUGE		
DWG NO.	RBT400214-15	
SPEC	REV I	
MATL	6061/7075	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT	.XXX ± .005	FRACTIONS ± 1/8
TREAT	XX ± .01	ANGLES ± 5°
FINISH	X ± .1	SURFACES = 125
SEE -1		
SPEC		
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R		
DRAWN BY:	COLE	
CHECKED:	CLOUGH	
OPPS APPR:	ANDERSON	
QA APPR:	LINDSAY	
APPROVED:	VJ	
SCALE	N/A	DATE 4/9/2001
USED ON MODEL		SHEET 9 OF 11

(-15)

FRAME

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
7	16-0240	-17 CH'D MAT'L WAS BLACK NYLON OR DELRIN IS BLACK NYLON/DELRIN/ACETAL. CH'D DIMS WAS .460 IS .46, WAS Ø.250 IS Ø.248-.249 (S.F. -9 & -11), WAS Ø.110 V.375 IS Ø.110 V.38, WAS R.190 IS SR.19. ADDED DIM .190.	12/1/2016	DPD	JAG



(-17)

BEARING

**DART**  
AEROSPACE

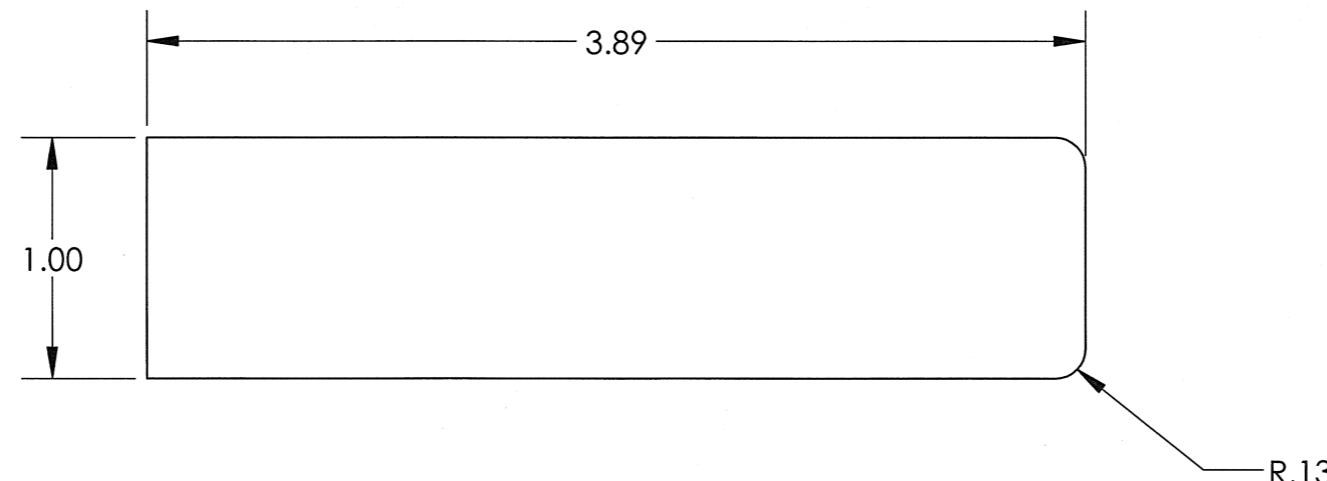
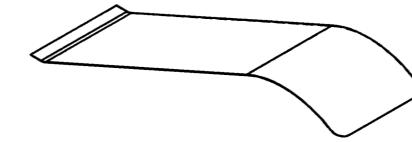
**TITLE**  
**TRIM TAB BENDING GAUGE**

DWG NO.	RBT400214-17	REV
MAT'L	BLACK NYLON/DELRIN/ACETAL	
HEAT	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TREAT	.XXX ± .005 FRACTIONS ± 1/8	
FINISH	.XX ± .01 ANGLES ± .5°	
SPEC	.X ± .1 SURFACES = 125/	
DRAWN BY:	1. BREAK ALL SHARP EDGES COLE	
CHECKED:	.015 TO 45° OR .015R	
OPPS APPR:	2. DIMENSIONAL LIMITS APPLY ANDERSON AFTER PLATING	
QA APPR:	3. INTERPRET DIM AND TOL PER LINDSAY ASME Y14.5M-2009	
APPROVED:	USED ON MODEL W.B. BELL 407	
SCALE	N/A	DATE 4/9/2001 SHEET 10 OF 11

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REVISIONS

REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
7	16-0240	-19 ADDED DRAWING.	12/1/2016	DPD	JAG
I		WAS TEFLON TAPE PORT PLASTICS#6093-10 IS McMaster#76475A92	2/13/2019	VM	VM



<b>DART</b> AEROSPACE	
TITLE	
TRIM TAB BENDING GAUGE	
DWG NO.	RBT400214-19
REV	I
MAT'L McMaster#76475A92	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
HEAT .XXX ± .005 FRACTIONS ± 1/8	
TREAT .XX ± .01 ANGLES ± 1°	
FINISH .X ± .1 SURFACES = 125/	
SPEC	
DRAWN BY:	COLE
CHECKED:	CLOUGH
OPPS APPR:	ANDERSON
QA APPR:	LINDSAY
APPROVED:	BELL 407
USED ON MODEL	
SCALE N/A	DATE 4/9/2001
SHEET 11 OF 11	

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TAPE FOR SPRING CLIP